

## TYGRIS TECHNICAL DATA SHEET

Industrial Maintenance Aerosols

### Cutting & Tapping Fluid

Code: **R214**

Reduces tool wear and improves machined finish

A ready to use cutting and tapping fluid specially formulated to improve tool performance and extend tool life. It contains additives to prevent pitting, galling and metal seizure and is suitable for use on aluminium and steel.



Benefits:

- For cutting, tapping, reaming and turning
- Extreme pressure additives
- High pressure, frothy discharge to aid penetration
- Prolongs tool life and improves machined finish
- Reduces heat build up
- Incorporates corrosion inhibitors

Technical Data:

Appearance: Brown, frothy liquid-viscosity 300cPs  
Odour: Sweet solvent odour  
Contents: Blend of naphthenic lubricants, petroleum wax, bitumens, polyisobutylenes, minor quantities of xylene and white spirit, viscosity improvers, extreme pressure additives, corrosion inhibitors and hydrocarbon propellants. **Non-chlorinated**

Storage: Below 50°C  
Flash Point: <0°C  
Solubility: Insoluble in water  
Temperature range: Designed for use at ambient temperatures  
Relative density: 0.840  
Pack Sizes: 12 x 400 ml cans  
Directions for Use: Shake can well before use. Spray tool area to be treated. Repeat if necessary.  
Caution: Do not spray onto very hot surfaces or near naked flames.